

Contents Rod series

### Pressure rated to 600 bar, high repeatability, non-contact, rugged

The BTL Micropulse transducer is the rugged position feedback system for use under extreme ambient conditions measuring between 25 and 4000 mm.

The actual waveguide is protected inside a highpressure resistant stainless steel tube. The system is ideal for use in hydraulic cylinders for position feedback or as a level monitor with aggressive media in the food and chemical industries.

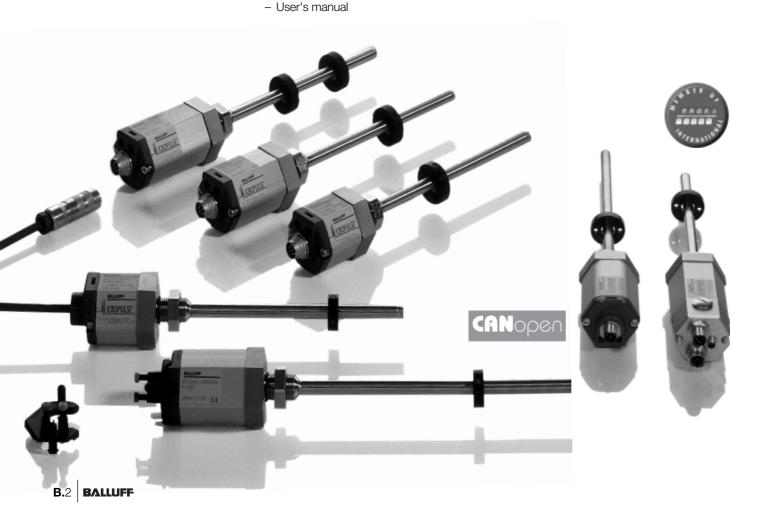
Series	BTL5 Rod-style			
Shock load	100 g/6 ms per IEC 60068-2-27			
Vibration	12 g, 102000 Hz per IEC 60068-2-6			
Polarity reversal protected	yes			
Overvoltage protection	Transzorb protection diodes			
Dielectric strength	500 V (GND to housing)			
Enclosure rating per IEC 60529	IP 67 (when BKS-S IP 67 connector is in place)			
Housing material	Anodized aluminum/1.4571 stainless tube,			
	1.3952 stainless investment cast flange			
Mounting	thread M18×1,5, 3/4"-16UNF on request			
Pressure rating	600 bar installed in hydraulic cylinder			
Connection type	connector or integral cable			
EMC testings:				
RF emission	EN 55011 Group 1, Class A			
Static electricity (ESD)	IEC 61000-4-2 Severity Level 3			
Electromagnetic fields (RFI)	IEC 61000-4-3 Severity Level 3			
Fast transients (BURST)	IEC 61000-4-4 Severity Level 4			
Line-carried noise,	IEC 61000-4-6 Severity Level 3			
induced by high-frequency fields				
Standard nominal strokes [mm]	0025, 0050, 0075, 0100, 0125, 0150, 0175, 0200,			
	0225, 0250, 0275, 0300, 0325, 0350, 0375, 0400,			
	0425, 0450, 0475, 0500, 0550, 0600, 0650, 0700,			
	0750, 0800, 0850, 0900, 0950, 1000, 1100, 1200,			
	1300, 1400, 1500, 1600, 1700, 1800, 1900, 2000,			

Transducer (select your interface starting page **B.**4)
Jam nuts M18×1.5

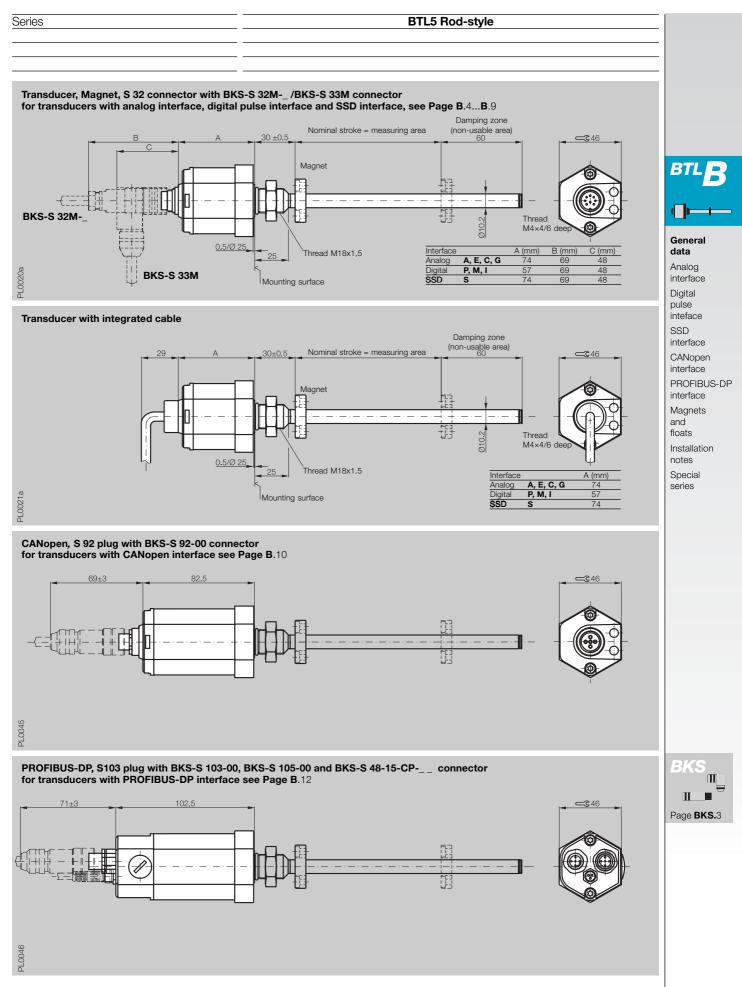
Please order separately: Magnets page **B.**Floats page **B.**Connectors starting page **BKS.**

2250, 2500, 2750, 3000, 3250, 3500, 3750, 3850,

4000 or in 5-mm increments on request



General Data Rod Series



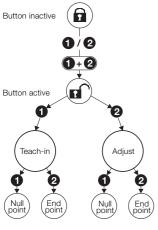
## Analog interface Rod series

# 100 % Null- and endpoint calibration

**Micropulse** 

Transducers

Null and endpoint of the analog signal can be buttonset to the desired position. Depending on the application, teach-in or adjust mode is used, selectable by pressing a button combination.



Select calibration method

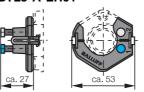
## Teach-in

Used for changing the factory set null and end point with a new null and end point. First the magnet must be brought to the new null point and then to the new end position, and the respective values stored by pressing the button.

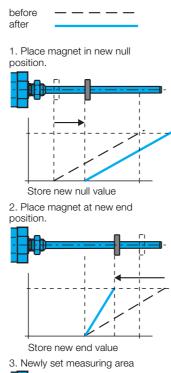
## Adjust

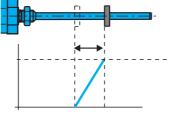
Here you can adjust to a new start and end value. This may be required when you cannot physically move the magnet to the standard null and/or end point. Move the magnet to the new start and end position, and adjust the displayed value by pressing the button until the desired output values are reached.

### Calibration device 115379 BTL5-A-EH01



# Procedure for teach-in, rising signal





# Features of Micropulse BTL5-A/C/E/G...B

- 100 % adjustment of analog signal
- 3 calibration modes: Teach-in, adjustment for null and end point, and online setting
- Electronics head can be replaced if needed
- Short housing
   Error signal: No magnet in measuring area, transducer in calibration

mode



Series Output signal Transducer interface Input interface

#### Ordering code Output voltage Output current Load current Max. ripple Load resistance System resolution Hysteresis Repeatability Internal sampling frequency max. non-linearity Temperature coefficient Voltage output Current output Operating voltage Current draw Polarity reversal protected Overvoltage protection Dielectric constant Operating temperature Storage temperature Pin assignments Pin Color Output signals 1 YE 2 GY 3 ΡK 5 GN Operating voltage 6 BU ΒN 8 WH

Connect shield to housing.

## Online setting

This programming function allows you to set the null and end point while in run mode, such as in a closed loop configuration. During the calibration procedure no error signal is output, so that no uncontrolled movement of the hydraulics can occur. The calibration range is limited to  $\pm$  12.5 %. Included:

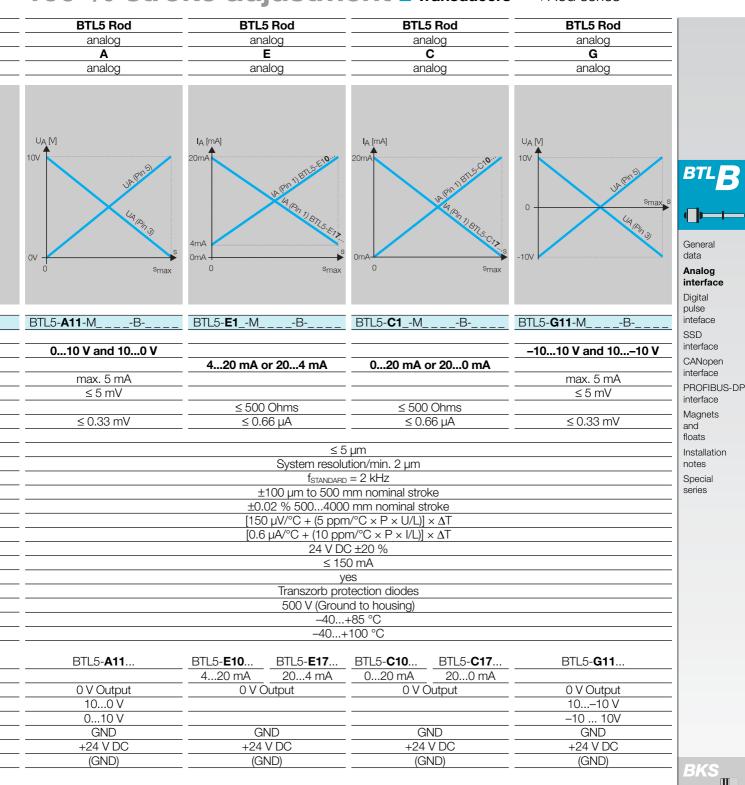
- Transducer
- Jam nut
- Calibration device 112774
- User's guide

Please order separately: Magnets page **B.**14 Connectors starting page **BKS.**3

# 100 % stroke adjustment

Micropulse Transducers

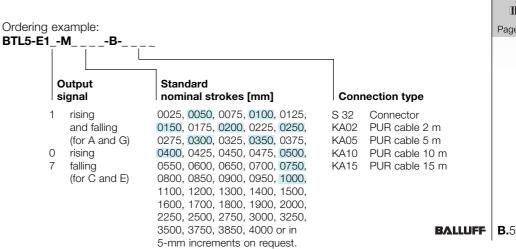
## Analog interface Rod series



 Please enter code for output signal, nominal stroke and connection type in ordering code!
 Ordering example: BTL5-E1\_-M\_\_\_\_\_

Preferred models
 Interfaces A11 and E10
 BTL5-A11-M\_ \_ \_ -B-S 32,
 BTL5-E10-M\_ \_ \_ -B-S 32
 marked in blue are available from stock.

## http://www.balluff.de



Page **BKS**.3

Digital pulse interface Rod series

# cost-effective

Series

#### **P-Interface**

Compatible with BTA processors and various OEM controls, e. g., Siemens, Schleicher, B & R, Bosch, Mitsubishi, Schiele, Parker, Esitron, Philips, WAGO and others.

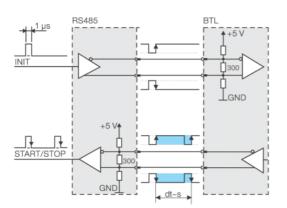
Reliable signal transmission, even over cable lengths up to 500 m between BTA and BTL, is assured by the especially noise-immune RS485 differential drivers and receivers. Noise signals are effectively suppressed.

#### **M-Interface**

The I- and M-interfaces are control-specific interface variations.

### I-Interface

Used for parallel operation of multiple transducers, for example up to 4 transducers can be operated by a single BTA-M/PMT card (see starting Page **BTA.**2).



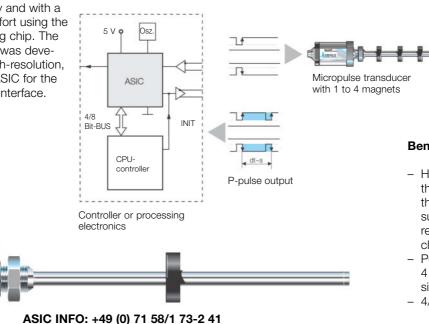
Block diagram for P-interface

### Highly precise digitizing of the P-interface signal

Companies developing their own control and processing electronics can create a highly accurate P-interface cost effectively and with a minimum of effort using the Balluff digitizing chip. The digitizing chip was developed as a high-resolution, configurable ASIC for the Micropulse P-interface.



44QFP digitizing chip



Series				
Transducer interface				
			CE	
Ordering code				
System resolution				
Repeatability				
Resolution				
Hysteresis				
Internal sampling free	quency			
max. non-linearity				
Temperature coefficie	nt of overal	llevetom		
Operating voltage		ii Systerri		
Current draw				
Operating temperatu	r⊖			
Storage temperature				
Pin assignments		Pin	Color	
In-/Output signals	Input	1	YE	
	Output	2	GY	
	Input	3	PK	

Connect shield to housing.

Operating voltage

### **Benefits**

Output

5

6

7

8

GN

ΒU

ΒN

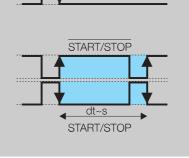
WH

- High resolution: the 1 µm actual resolution of the BTL transducer is fully supported by the 5 µm resolution of the chip (at low clock frequency 2 or 20 MHz)
- Position data from 4 magnets can be processed simultaneously
- 4/8-bit processor interface

BALLU

ICROPULSE

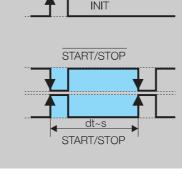
#### **Micropulse** Digital pulse interface Temperature range -40...+85 0 Rod series **Transducers BTL5 Rod BTL5 Rod BTL5 Rod** Pulse P Impuls M Pulse Pulse P Impuls M Pulse INIT INIT INIT



-B-

BTL5-P1-M

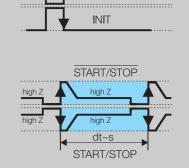
INIT



 $\frac{processing-dependent}{2 \ \mu m \ or \pm 1 \ digit \ depending \ on \ processing \ electronics} \leq 2 \ \mu m$ 

-B-

BTL5-M1-M



-B-

BTL5-I1-M

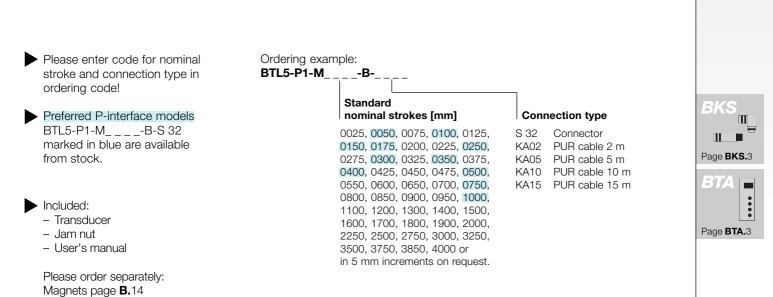
data
Analog interface
Digital pulse inteface
SSD interface
CANopen interface
PROFIBUS-DF interface
Magnets and floats
Installation notes

Special series

BTL

General

	≤ 4 µm	
	$f_{STANDARD} = 1 \text{ kHz} = \le 1400 \text{ mm}$	
	±100 µm to 500 mm nominal stroke	
	±0.02 % 5003850 mm nominal stroke	1
	(6 µm +5 ppm × L)/°C	
	24 V DC ±20 %	
	≤ 100 mA	5
	−40+85 °C	
 	-40+100 °C	
 BTL5- <b>P</b> 1-M	BTL5- <b>M</b> 1-M	BTL5-I1-M
 INIT	INIT	INIT
 START/STOP	START/STOP	START/STOP
INIT		INIT
START/STOP	START/STOP	START/STOP
GND	GND	GND
 +24 V DC	+24 V DC	+24 V DC
(GND)	(GND)	(GND)

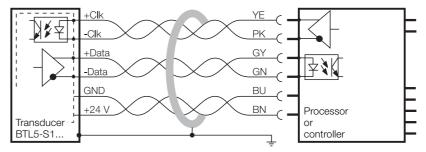


http://www.balluff.de

Connectors starting page BKS.3

### **SSD** Interface

Synchronous serial data transmission for controls made by Siemens, Schleicher, B & R, PEES, Schiele, Parker, Esitron etc. as well as for Balluff BDD-AM 10-...-1-SSD and BDD-CC 08-1-SSD display/ controllers. Reliable signal transmission, even over cable lengths of up to 400 m between control and BTL transducer is assured by especially noise-immune RS485/422 differential line drivers and receivers. Any noise signals are effectively suppressed.



BTL5-S1... with processor/controller, wiring example

# Clock frequency depends on cable length

Cable length	Clock freq.		
< 25 m	< 1000 kHz		
< 50 m	< 500 kHz		
<100 m	< 400 kHz		
<200 m	< 200 kHz		
<400 m	< 100 kHz		

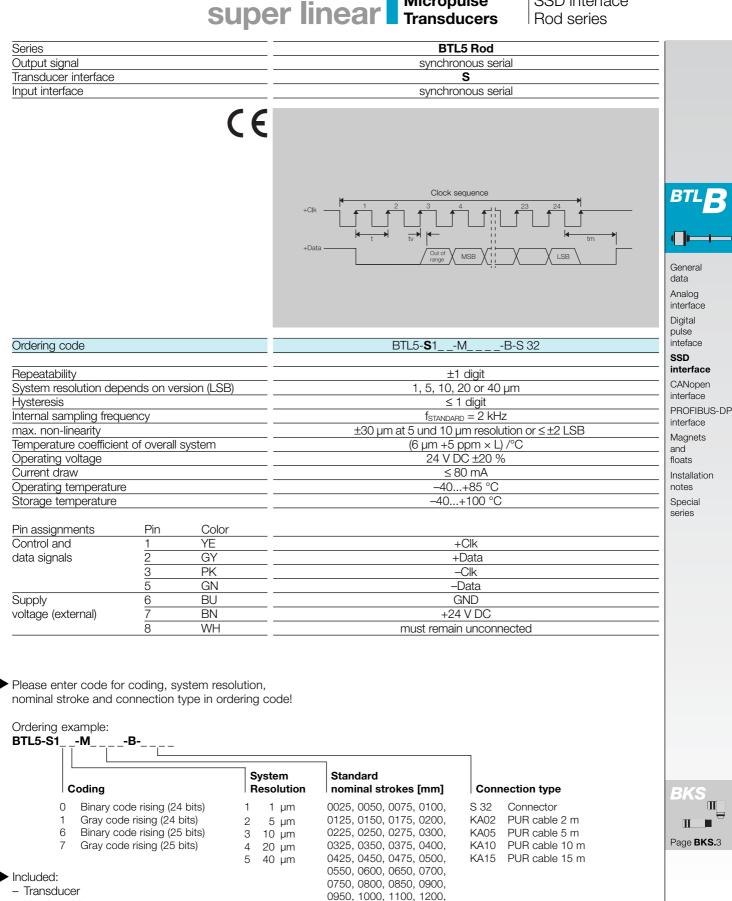
# Super-fast 2 kHz Sampling rate



# super linear

# **Micropulse**

SSD interface Rod series



1300, 1400, 1500, 1600, 1700, 1800, 1900, 2000,

2250, 2500, 2750, 3000,

3250, 3500, 3750, 3850,

4000 or in 5 mm increments on request.

Connectors starting page BKS.3

- User's guide

Please order separately:

Magnets page B.14

Floats page B.15

# **CANopen Draft Standard 406 (Encoder Profile)**

### **CANopen interface**

Based on CAN (ISO/IEC 7498 and DIN ISO 11898), CANopen provides a Layer-7 implementation for industrial CAN networks. The serial data protocol of the CAN specification is defined according to the producerconsumer principle as opposed to most other fieldbus protocols. This eliminates target addressing of the process data. Each bus station decides for itself how the received data are processed.

The CANopen interface of the Micropulse transducer is compatible with CANopen conforming with CiA Standard DS301 Rev. 3.0, and with CAL and Layer 2 CAN networks.

**CAN-BUS** features

- Line topology, star structure also possible using repeaters
- Cost-effective 2-wire cabling
- Fast response times, high data integrity using CRC, hamming distance of 6
- Potential-free data transmission (RS485)
- 1 Mbps at cable lengths
   < 25 m</li>
- Number of stations protocol-limited to 127

CANopen offers a high level of flexibility with respect to functionality and data exchnge. Using a standard data sheet in the form of an EDS file it is easy to link the Micropulse transducers to any CANopen system.

### Process Data Object (PDO)

Micropulse transducers send their position information optionally in one or two PDOs with 8 bytes of data each. The contents of the PDOs is free configurable. The following information can be sent:

- Current magnet position with resolution in 5 µm steps
- Current velocity of the magnet with resolution selectable in 0.1mm/s steps
- Current status of the four freely programmable cams.

CANopen system structures

## Synchronisation Object (SYNC)

Serves as a net-wide trigger for synchronizing all network participants. When the SYNC object is received, all Micropulse transducers active on the bus store their current position and velocity information and then send it sequentially to the control. This assures timesynchronous capture of the measured values.

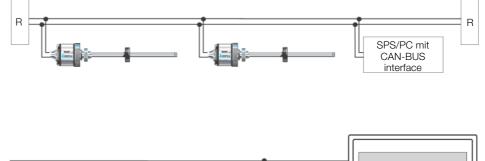
### **Emergency Object**

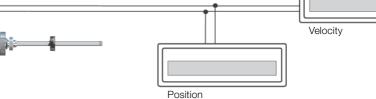
This object is sent with the highest priority. This is used for example for error messages when cam states change.

### Service Data Object (SDO)

Service Data Objects transmit the parameters for the transducer configuration. The transducer configuration may be carried out on the bus by the controller, or offline using a PC with a configuration tool which runs under Windows. The configuration is stored in the transducer in a non-volatile memory.





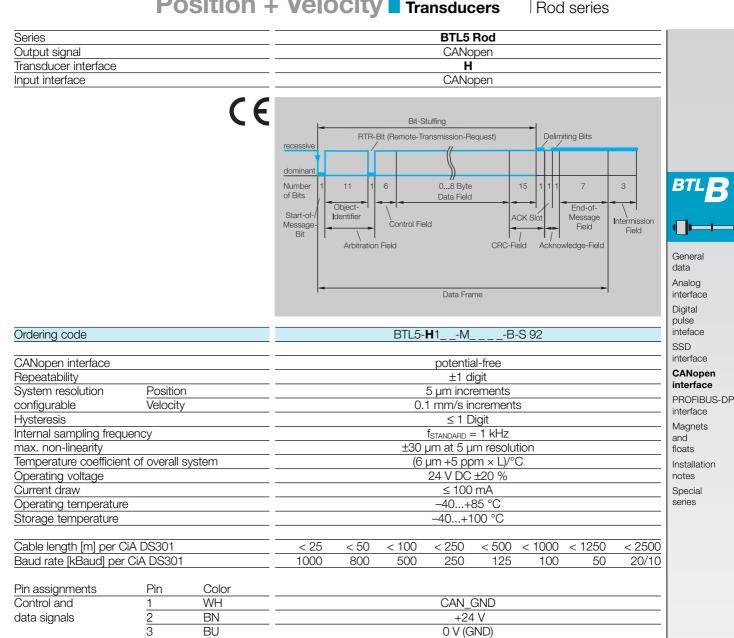


Simple CANopen-System including position and velocity display



# Position + Velocity Transducers

**CANopen** interface



Using the CANopen interface and cable lengths up to 2500 m, the signal is sent at a length-dependent baud rate to the control. The high noise immunity of the connection is achieved using differential drivers and by the data monitoring scheme.

4

5

GY

GN

- Included:
- Transducer
- Jam nut
- Transducer user's guide
- User's guide for configuration and CAN linking

Please order separately: Magnets page **B.**14 Floats page B.15 Connectors starting page BKS.4 Please enter code for software configuration, baud rate and nominal stroke when ordering! Cable upon request.

Ordering example:

BTL5-H1_	MB-S 92				
	Software configuration		aud ite	Standard nominal strokes [mm]	
1	1 × Position and	0	1 MBaud	0025, 0050, 0075, 0100,	
	1 × velocity	1	800 kBaud	0125, 0150, 0175, 0200,	
2	2 × Position and	2	500 kBaud	0225, 0250, 0275, 0300,	
	2 × velocity	3	250 kBaud	0325, 0350, 0375, 0400,	
3	4 × Position	4	125 kBaud	0425, 0450, 0475, 0500,	
		5	100 kBaud	0550, 0600, 0650, 0700,	
		6	50 kBaud	0750, 0800, 0850, 0900,	
		7	20 kBaud	0950, 1000, 1100, 1200,	
		8	10 kBaud	1300, 1400, 1500, 1600, 1700, 1800, 1900, 2000,	

CAN HIGH

CAN\_LOW

3250, 3500, 3750, 3850, 4000 or in 5 mm increments on request.

2250, 2500, 2750, 3000,



BALLUFF B.11

## http://www.balluff.de

# **PROFIBUS-DP Standard EN 50170**

As the market leading standard for serial data transmission for process automation, PROFIBUS-DP is the ideal choice for implementing automation tasks with cycle times of > 5 ms.

### **Data transmission**

A PROFIBUS telegram can contain up to 244 bytes of user data per telegram and station. The BTL5-T uses max. 32 bytes (max. 4 position values and max. 4 velocity values) for process data transmission. Up to 126 active stations (Address 0...125) can be connected on PROFIBUS-DP. User data cannot be sent with station address 126. This address is used as the default address for bus stations that have to be parameterized by a Class 2 master (for setting the device address if there are no mechanical switches available).

Each PROFIBUS station has the same priority. Prioritizing of individual stations is not intended, but can be done by the master since the bus transmission only makes up a fraction of the process cycle anyway.

At a transmission rate of 12 Mbps, the transmission time for an average data telegram is in the 100  $\mu$ s range.

### Master

There are two types of possible masters for PROFIBUS-DP. Master Class 1 carries out the user data interchange with the connected slaves. Master Class 2 is intended for startup and diagnostic purposes and may be used to briefly assume control of a slave.

### GSD (Device Master Data)

The length of the data exchangeable with a slave is defined in the Device Master Data file (GSD) and is checked by the slave with the configuration telegram and confirmed for correctness.

In modular systems, various configurations are defined in the GSD file. Depending on the desired functionality, one of these configurations can be selected by the user when the system is configured. The BTL5-T is a modular device with the possibility of selecting the number of magnets (position values).

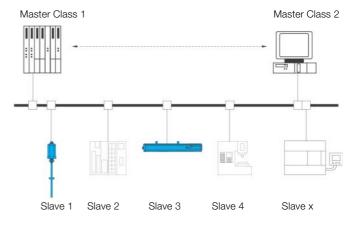
### Slave

Once a PROFIBUS master has received the parameter set defined for the slave, it is able to exchange data. The parameter set consits of slave parameters and configuration data. The parameter data contain the description of the slave settings (e.g. resolution of a position value). The configuration data describe the length and structure of the data telegram. For security reasons a slave is allowed to be written with new output data only by the master which previously parameterized and configured it. Only after the slave acknowledges both messages (parameter data and configuration data) can it be assumed that the configuration and function of the slave are known to the master

### Process data

Under PROFIBUS-DP the default is for process data to be sent from the master to slaves acyclically and for the slave data to then be queried. To ensure synchronization of multiple devices, the master may use the SYNC and FREEZE services.

After a RESET or after power is restored, the master attempts to establish contact with all the parameterized slaves in order of lowest to highest address. PROFIBUS-DP permits multiple Class 1 and Class 2 masters to be connected (see illustration below).



# Device address DIP switch settable

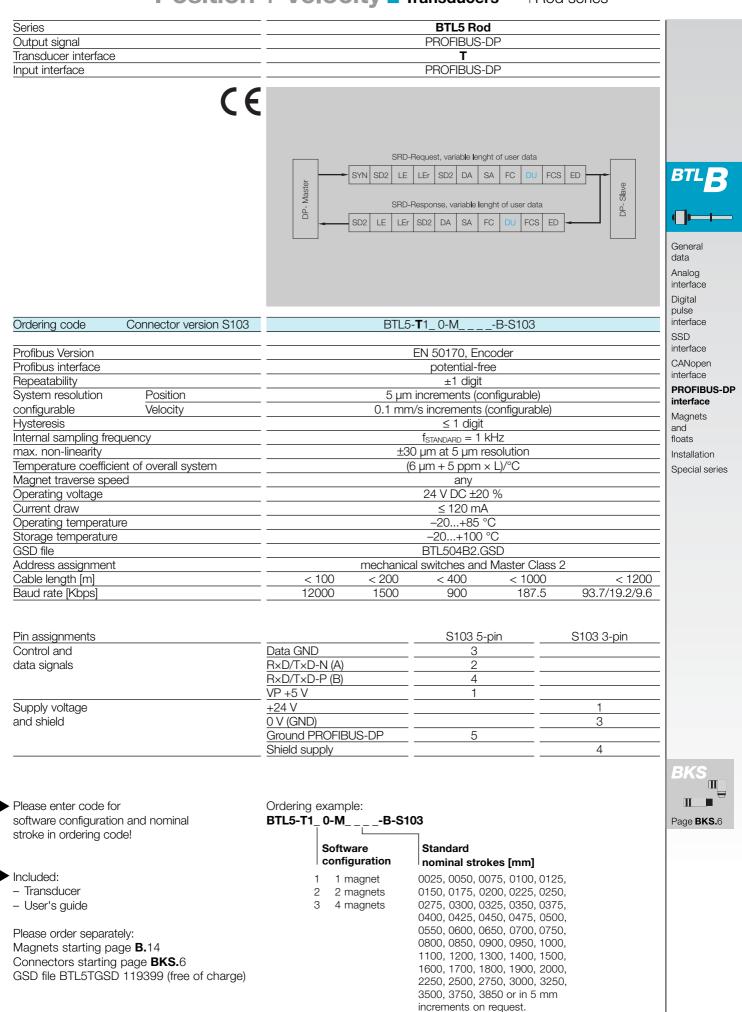




# Position + Velocity Transducers

# **Micropulse**

## **PROFIBUS-DP** interface Rod series



## http://www.balluff.de

BALLUFF B.13

Magnets Rod series

Magnet	
BTL5 Rod	

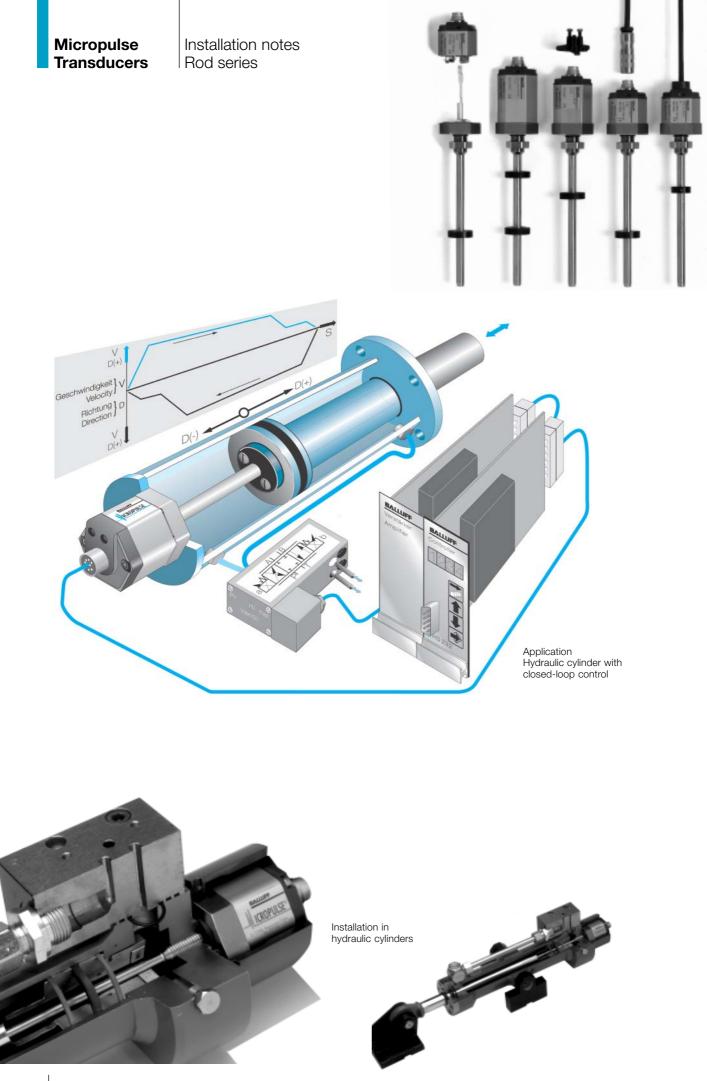
			Ø21.9-0.1 Ø13.5 +0.2
			00
PL0016a	PL0017a	PL0018a	PL0034a
BTL-P-1013-4R	BTL-P-1013-4S	BTL-P-1012-4R	BTL-P-1014-2R
Al	Al	Al	Al
approx. 12 g	approx. 12 g	approx. 12 g	approx. 10 g
any	any	any	any
40+100 °C	40+100 °C	40+100 °C	_40+100 °C
BTL-P-1013-4R-PA		BTL-P-1012-4R-PA	
PA 60 glass fiber reinforced		PA 60 glass fiber reinforced	
approx. 10 g		approx. 10 g	
any		any	
–40+100 °C		-40+100 °C	
	BTL-P-1013-4R Al approx. 12 g any -40+100 °C BTL-P-1013-4R-PA PA 60 glass fiber reinforced approx. 10 g	$\begin{array}{c} \hline \\ \hline $	Image: style styl





Floats Rod series

			Transducers	Rod series	
Description for series	Float BTL5 Rod	Float BTL5 Rod	Float BTL5 Rod	Float BTL5 Rod	
	Bitshou	BILUTIOU		BILGHOU	
	Prootsa	PL0014a		Proosta	BTLB Ceneral data Analog interface
Ordering code	BTL2-S-3212-4Z	BTL2-S-4414-4Z	BTL2-S-6216-8P	BTL2-S-5113-4K	Digital pulse inteface
Material	Stainless 1.4571	Stainless 1.4571	Stainless 1.4541	Stainless 1.4571	SSD interface
Weight Operating/Storage temperature	approx. 20 g -40+120 °C	approx. 35 g -40+120 °C	approx. 66 g -40+120 °C	approx. 34 g -40+120 °C	CANopen interface
Displacement in water	approx. 35 mm	approx. 30 mm	approx. 41 mm	approx. 26 mm	PROFIBUS-DP interface
Pressure resistance (static)	24 bar	20 bar	15 bar	40 bar	Magnets and floats
					Installation notes Special series

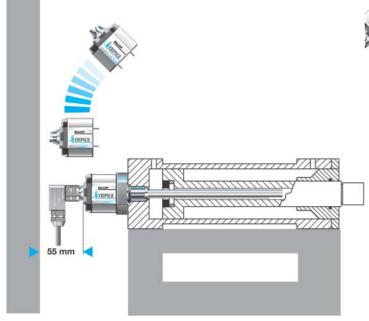


Installation notes Rod series

55 mm

#### Hassle-free service

Cylinder-mounted transducers are often located in difficult to access spots. If a transducer is damaged or fails, replacing the complete transducer with head and waveguide is often a difficult and expensive proposition. Should a problem occur in the electronics of the Micropulse transducer, the electronics head can be easily and quickly exchanged for a new one. The fluid circuit also remains intact, with no draining necessary.

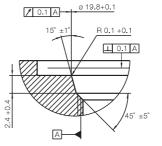


Servicing a horizontal installation

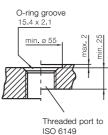
#### Installation

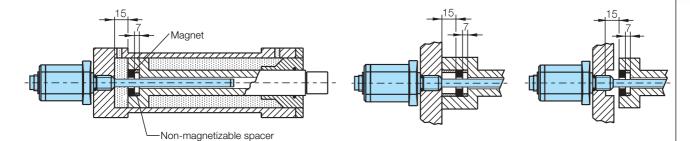
The BTL Micropulse transducer is provided with an M18  $\times$  1.5 mounting thread. We recommend mounting into non-magnetizable materials.

If magnetizable materials are used, the installation must be carried out as shown in the drawing below. Sealing is at the flange mounting surface, using the supplied O-ring  $15.4 \times 2.1$  with the M18  $\times$  1.5 thread..



Servicing a vertical installation







General data Analog interface Digital pulse inteface SSD interface CANopen interface PROFIBUS-DP interface Magnets and floats Installation notes Special series

http://www.balluff.de

### Micropulse Special series

Difficult applications often make special demands on the sensors. Balluff meets these requirements with – transducers that have been specified and developed in conjunction with the systems – integrator. Behind this is a large, highly motivated – Micropulse development team as well as Balluff's own A EMC Testing Laboratory and shock and vibration test – centers.

### The "3-in-1" transducer!

- 2- or 3-way redundant positioning system for heightened safety requirements
- One transducer consists of two or three completely separate positioning lines
   Start/Stop or analog
- interfaces - Compact housing
- Compact housing

Available outputs:

- analog 0...10 V,
   4...20 mA, 0...20 mA,
   -10...10 V
- P-type pulse interface



Tilt control on rail cars



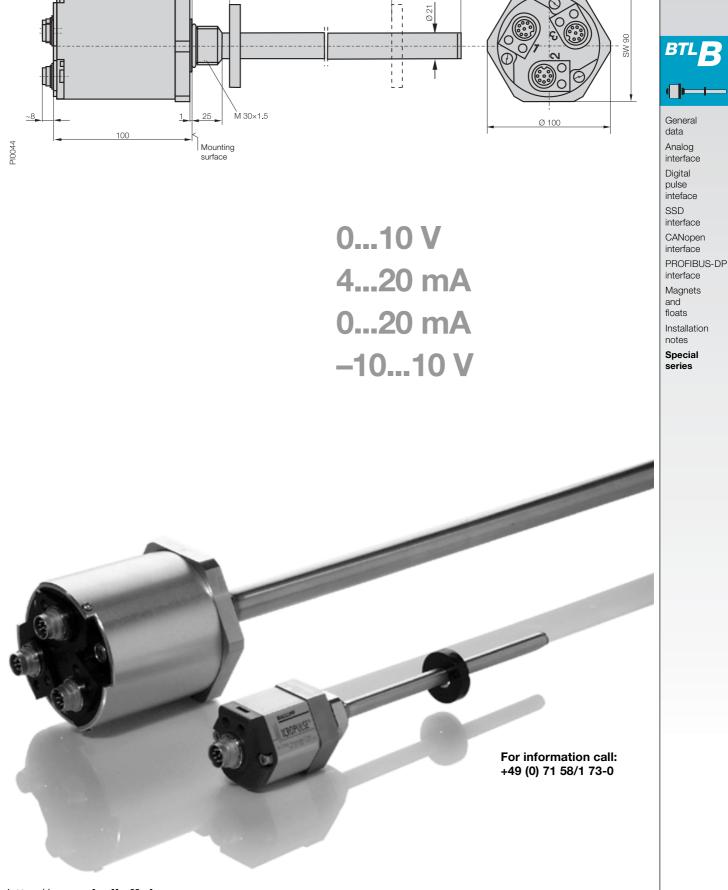
Propeller pitch control



Rudder control

60

Special series



30±0.3

